



Item	Tightening torque (Nm)	Bond
14	10-20	Loctite #680
30	35-45 Ring gear wrench(#52) Body disassembly fixture (#51)	Loctite #680
32	10-15 Bushing_wrench (#53)	Loctite #680
8,12, 27, 30, 33, 34, 36, 38, 43, 45, 47		Shell GADUS S2 V160Z 3



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Warning label

Pos.	Artikelnr.	Description	Anz.
1	8958000099	Housing	1
20	8958000118	Cylinder	1
21	8958000119	Rotor	1
22	8958000120	Rotor Blades (set of 4)	1
30	8958000128	Thread Ring Gear	1
33	8958000131	Crank Shaft	1
34	8958000132	Drive Bushing	1
36	8958000134	Ratchet Yoke	1
37	8958000135	Reverse Switch	1
51	8958000153	Body disassembly fixture	1
52	8958000154	Ring gear wrench	1
53	8958000155	Bushing wrench	1
A	8958000199	Lever Kit	
2		Throttle Lever	1
3		Lever Pin	1
B	8958000200	Throttle valve Kit	
4		Valve Stem	1
5		O-Ring 3.5X1.5	1
6		O-Ring 3.8X1.9	1
7		Spring	1
8		O-Ring 9.8X1.9	1
9		Valve Plug	1
C	8958000201	Exhaust Kit	
10		O-Ring 30X1	1
11		Muffle Cover	1
D	8958000202	Regulator Kit	
12		O-Ring 13.8X1.9	1
13		Air Regulator	1
15		Tip Sleeve	1
16		Spring	1
E	8958000203	Inlet Kit	
8		O-Ring 9.8X1.9	1
14		Air Inlet	1
F	8958000204	Rear end-plate Kit	
17		Bearing 625ZZ	1
18		Rear End Plate	1
19		Pin	1

Pos.	Artikelnr.	Description	Anz.
G	8958000205	Front end-plate Kit	
23		Front End Plate	1
24		Set Pin	1
25		Bearing 608ZZ	1
26		Washer	1
H	8958000206	Gear Kit	
27		Gear	3
28		Pin	3
29		Gear Plate	1
I	8958000207	Ratchet housing Kit	
31		Locking Nut	1
32		Bushing	1
35		Ratchet Housing	1
J1	8958000208	Anvil Kit for RC3268	
39		3/8" Ratchet Anvil	1
40		Spring	1
41		Steel Ball 4.77mm	1
49		3/8"Washer	1
J2	8958000209	Anvil Kit for RC3068	
39A		1/4" Ratchet Anvil	1
40A		Spring	1
41A		Steel Ball 1/8"	1
49A		1/4" Washer	1
K	8958000210	Ratchet head replacement Kit	
38		Washer	1
42		Spring Pin 6LX2	1
43		Spring	1
44		Sleeve	1
45		Ratchet Pawl	1
47		Spring	2
48		Steel Ball 3.175 mm	2
50		Retainer Ring 24.5x1.2	1
L	8958000211	Small parts Kit	
		include: 3, 15,16, 24, 42, 46, 47, 48 & 50	
M	8958000212	Tune up Kit	
		include: 5, 6, 8(x2), 10, 12, 22, 43, 44 & 45	

Bei Ersatzteilbestellungen bitte Artikelnummer und Bezeichnung angeben! -

To order spare parts pls. indicate Part-No. and Description